

# Primer M 100



## for non-absorbent surfaces

For pre-treating non-absorbent metal surfaces (aluminium, steel, stainless steel, brass, copper, zinc, tinplate), plastics (ABS, rigid PVC, PA 6.6, FRP, SMC, PUR), lacquered surfaces, enamel, ceramic, and glass.

### Technical Data

Base	Synthetic resin, with solvents
Density of the mixture	0,79 g/cm <sup>3</sup>
Consumption per m <sup>2</sup>	20 -40 ml
Processing temperatur	+10 to +25 °C
Application of the adhesive latest after	24 h
Colour	Colourless, transparent
IMPA-Code	81 29 82

Suitable for: - WEICON Urethane - WEICON Easy-Mix PU 90 und PU 240 - WEICON One-Component Adhesives and Sealants (except Silicones)

### Surface pre-treatment

The surfaces to be treated must be dry, clean, and free of dust and grease (e.g. WEICON Surface Cleaner).

### Processing

Shake well before use, then apply a thin layer with a clean cloth. Recommended evaporation time:

Primer M 100: minimum 10 minutes, max. 24 hours

Primer K 200: minimum 10 minutes, max. 24 hours

Primer S 300: minimum 60 minutes, max. 4 hours

Primer P 400: minimum 10 minutes, max. 1 hour

Primer E 500: minimum 60 minutes, max. 8 hours

The following bonding process should be done within the time period mentioned above. Please respect the minimum evaporation time. After a longer storage time or soiling in the meantime, clean the surface to be bonded again and re-apply the primer. For unknown material types it is necessary to test suitability and compatibility.

### Storage

When unopened and stored in a normal climate (+23°C and 50 % rel. humidity), WEICON Primer has a shelf life of 9 - 12 months, depending on the type.

### Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

### Available sizes:

13550125

Primer M 100 250 ml

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

WEICON GmbH & Co. KG  
(Headquarters)  
Germany  
phone +49 (0) 251 9322 0  
info@weicon.de

WEICON Middle East L.L.C.  
United Arab Emirates  
phone +971 4 880 25 05  
info@weicon.ae

WEICON Inc.  
Canada  
phone +1 877 620 8889  
info@weicon.ca  
www.weicon.ca

WEICON Kimya Sanayi Tic. Ltd. Şti.  
Turkey  
phone +90 (0) 212 465 33 65  
info@weicon.com.tr  
www.weicon.com.tr

WEICON Romania SRL  
Romania  
phone +40 (0) 3 65 730 763  
office@weicon.com

WEICON SA (Pty) Ltd  
South Africa  
phone +27 (0) 21 709 0088  
info@weicon.co.za

WEICON South East Asia Pte Ltd  
Singapore  
phone (+65) 6710 7671  
info@weicon.com.sg

WEICON Czech Republic s.r.o.  
Czech Republic  
phone +42 (0) 417 533 013  
info@weiconcz.cz

WEICON Ibérica S.L.  
Spain  
phone +34 (0) 914 7997 34  
info@weicon.es